Brake System Page 1 of 4

Brembo brake caliper Removing and installing piston for front brake caliper

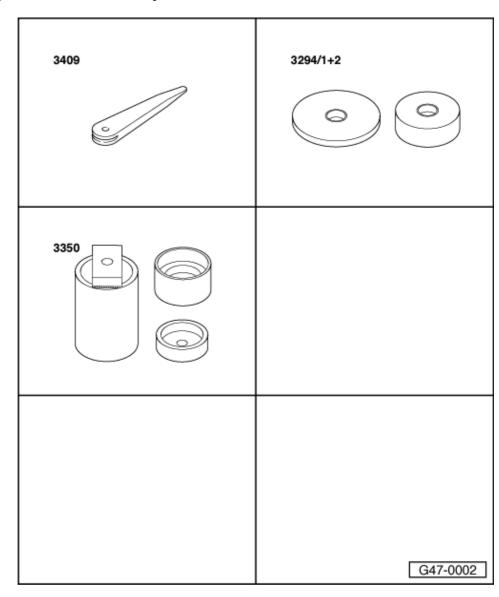
Special tools and workshop equipment required

- o 3409 Assembly wedge
- o Thrust piece 3294/1
- o Thrust piece 3350/2

Proprietary

- Piston resetting tool
- o Assembly paste G 052 150 A2

Removing

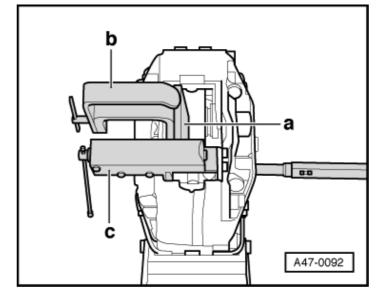


→ Fig.1 Using compressed air to press pistons individually out of brake caliper housing

Note:

Insert piston resetting tools -b- and -c- into the piston. Position wooden block -a- in recess to avoid piston damage.

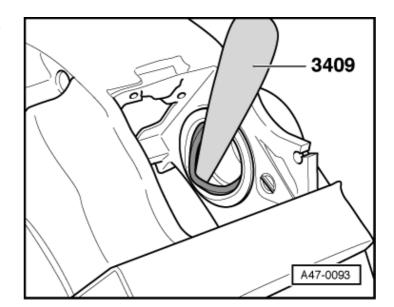
Only one piston can be pressed out at a time. For this purpose, hold other piston in position in brake caliper housing using piston resetting tool.



 \rightarrow Fig.2 Use wedge -3409- to remove outer sealing rings

Brake System Page 2 of 4

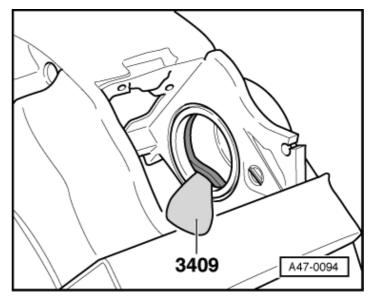
Ensure that the surface of the brake caliper is not damaged during removal.



 \rightarrow Fig.3 Use wedge -3409- to remove inner sealing rings

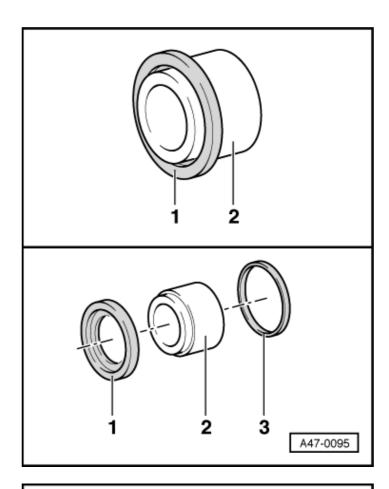
Ensure that the surface of the brake caliper is not damaged during removal.

Installing



- Thinly coat piston and sealing ring with assembly paste G 052 150 A2 before inserting.
- - The surface of the piston and sealing ring should be cleaned using only methylated spirits and then dried.
- → Fig.4 Attaching outer sealing lip of protective cap to piston.
 - --1- Place protective cap on piston
 - - -2- Piston
 - - -3- Insert sealing ring in brake caliper

Brake System Page 3 of 4

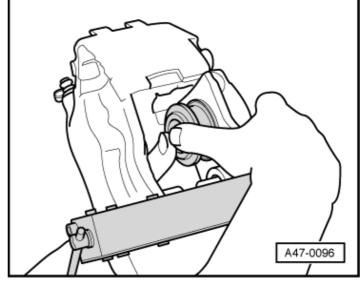


 \rightarrow Fig.5 Inserting inner sealing lip of protective cap with wedge -3409-

Note:

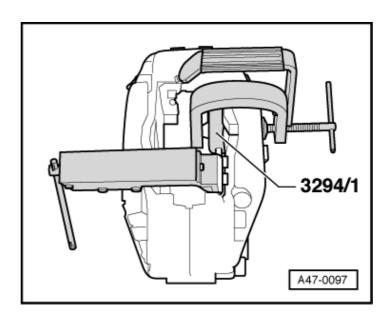
Insert the piston by hand into the bore.

• - Press the brake piston by hand over the inner seal



- → Fig.6 Fitting the protective cap
 - - Using a piston resetting tool and special tool 3294/1, press the protective cap 44 mm into the brake caliper housing.

Brake System Page 4 of 4



- \rightarrow Fig. 7 Press the piston into the brake calliper housing using a piston resetting tool.
 - - Using a piston resetting tool and special tool 3350/2, press the protective cap 40 mm into the brake caliper housing.

